

**Work Order ID 54458**

December 09, 2009 12:41:17 PM

Page 1

Item ID: D205-665-015

Accept

Setup Start

Revision ID:

Stop

Item Name: Cable Guard

Start Date: 12/09/2009 Start Qty: 1.00

Required Date: 12/16/2009 Req'd Qty: 1.00

Reference: Return 2009 / RA109113

Cust Item ID:

Customer:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date: 09-12-09

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D205-665

Rev D

100

QC5- Inspect part completeness to step on W/O

0.00

QC

Memo

0.00

Quality Control

Original B39557 @ CHG002

110

Identify as per dwg &amp; Stock Location: \_\_\_\_\_

0.00

Packaging

Memo

0.00

Packaging

New labels &amp; paper work with the new batch # @ CHG002.

Re-package &amp; return to stock.

120

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

09-12-09

09-12-10  
12/14/09

09-12-16

**Work Order ID 54458**

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Page 1

Item ID: D205-665-015

Accept



Setup Start



Revision ID:

Stop



Item Name: Cable Guard

Start Date: 12/09/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 12/16/2009 Req'd Qty: 1.00



Customer:

Reference: Return 2009 / RA109113

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: 05-12-09 SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D205-665	Rev D
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100	QC5- Inspect part completeness to step on W/O	0.00
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QC

Memo

Quality Control

Original B39557 @ CHG002

110	Identify as per dwg & Stock Location: _____	0.00
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Packaging

Memo

Packaging

New labels &amp; paper work with the new batch # @ CHG002.

Re-package &amp; return to stock.

120	QC21- Final Inspection - Work Order Release	0.00
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QC

Memo

Quality Control

1 \_\_\_\_\_ 05-12-09

Duplicate

Duplicate

09-12-14

2A 109 113

Dart Aerospace Ltd.

Date: Thursday, 29/05/2008 11:04:48 AM  
 User: Julie Lecocq

## Process Sheet

SPH 109 113

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : CABLE GUARD KIT  
 Job Number : 39557 - 1  
 Estimate Number : 12460  
 P.O. Number :  
 This Issue : 29/05/2008 S.O. No. :  
 Prsht Rev. : NC  
 First Issue : 11 Type : MACHINED PARTS  
 Previous Run : 37500  
 Written By :  
 Checked & Approved By : JUD 08.5.29  
 Comment : Est Rev:D Removed Manufacturing 06-06-19 JLM

Part Number : D205665015  
 Drawing Number : N/A  
 Project Number : N/A  
 Drawing Revision : N/A  
 Material :  
 Due Date : 10/06/2008 Qty: 10-10m: Each

REMOVED  
 8/10/08

Additional Product # New P/W.

chg002

REFERENCE ONLY

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: Photocopy bluefile & type labels per PPPD205-665-015 CHG 002 JUD 08.5.30

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
 Pick Packing Kit

3.0 D2529 Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)  
 Washer  
 Batch: 37210

SP

4.0 D2570 Bushing



Comment: Qty.: 8.0000 Each(s)/Unit Total: 80.0000 Each(s)  
 Bushing  
 Batch: 38724

SP

5.0 D2915 Bushing



Comment: Qty.: 4.0000 Each(s)/Unit Total: 40.0000 Each(s)  
 Bushings  
 Batch: 27903 39590

10x

SP

8/4/9

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABLE GUARD KIT

Job Number: 39557

Part Number: D205665015

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

D29161

Cable Guard, 212 Skidtube



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Cable Guard

Batch: 28314 (x1) 39591 8/6/27 SP

7.0

D29163

Cable Guard, 212 Skidtube



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Cable Guard

Batch: 27 27905 39592 8/6/25 SP

8.0

D29165

Cable Guard, 212 Skidtube



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Cable Guard

Batch: 39593 8/6/25 SP

9.0

D29167

Cable Guard, 212 Skidtube



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Cable Guard

Batch: 27907 39594 7 SP

10.0

AN447A

BOLT



Comment: Qty.: 4.0000 Each(s)/Unit Total: 40.0000 Each(s)

BOLT

Batch: 14781 15072 24 SP

11.0

AN455A

bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 40.0000 Each(s)

bolt

Batch: 14781 15072 33 SP

12.0

AN960JD416

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)

Washer

Batch: 107939 8/6/9 SP

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABLE GUARD KIT

Job Number: 39557

Part Number: D205665015

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

MS21042L4

Nut



(10x)

Comment: Qty.: 8.0000 Each(s)/Unit Total : 80.0000 Each(s)

Nut

Batch: 107478 ✓

8/6/09

SP

14.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



2006-27 (8)

Comment: INSPECT 100% KITS FOR COMPLETENESS

separated all 8 kits for phing

15.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D205-665-015

Location: 5/

PPP Rev: C

8/6/27

(8x) SP

16.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/02

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-08-02